

STEEL DYNAMICS, INC.
Environmental Policy Statement

Steel Dynamics, Inc. is one of the largest steel producers and metals recyclers in the United States, with operations throughout the United States, and in Mexico. We produce hot roll, cold roll, and coated sheet steel, structural steel beams and shapes, rail, engineered special-bar-quality steel, cold finished steel, merchant bar products, specialty steel sections, and steel joists and deck. Our metals recycling operations recycle millions of tons of ferrous scrap and over 1.0 billion pounds of nonferrous scrap each year. Further, our steel fabrication operations, which fabricate steel joists and deck for the non-residential construction market, source a portion of their steel needs from our own steel operations.

We are committed to continuing to operate our business in an environmentally sustainable manner. We recognize the importance of being good stewards of our environment and the communities where we work and live. We continually evaluate opportunities to improve our processes, equipment and technology to reduce our physical impact on the environment. To us, it's more than simply meeting the requirements, but going beyond with a commitment to higher environmental standards.

Being environmentally conscious is part of our culture. We see ourselves as guests in the communities in which we do business and as such, we are good stewards of the environment. Every day, our employees take the initiative to protect the environment, simply because it's the right thing to do.

Environmental Principles

We are committed to continually improve our environmental performance through the implementation of the following guiding principles, to:

1. Comply with all applicable environmental laws, regulations and other requirements governing our operations and evaluate and, as necessary, improve the effectiveness of those compliance efforts where appropriate.
2. Identify sustainability opportunities that protect the environment, prevent pollution, conserve energy, more efficiently utilize resources and/or reduce greenhouse gas emissions.
3. Participate, where appropriate, in the development of public policy and programs including involvement with industry organizations regarding sustainable practices within our industry.
4. Foster open communication with our management and employees to help ensure their roles and responsibilities are conducted consistent with the principles of this policy.

Application of Policy

This policy and its principles apply to all employees, departments, and functions throughout the company and its subsidiaries. We believe our approach to environmental stewardship and sustainability will create long-term value for our employees, customers, shareholders and the communities in which we work and live.